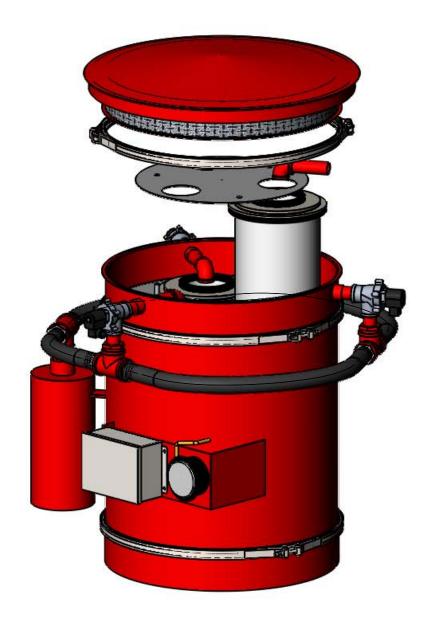
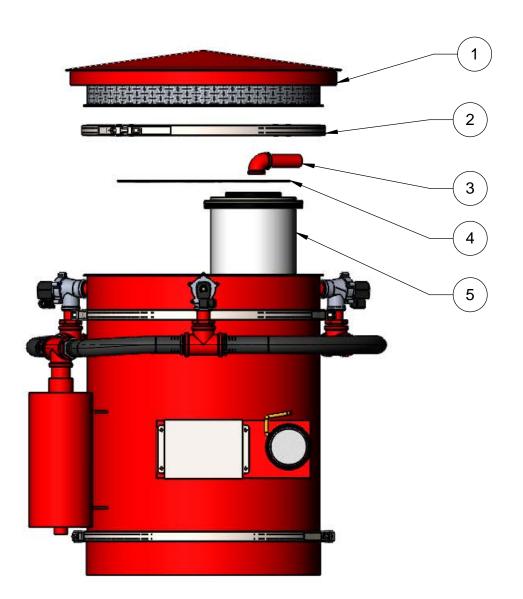
ITEM	DESCRIPTION
1	AIR DISCHARGE TOP PLATE / WEATHERHOOD
2	V-CLAMP, SS TOP
3	PLATE, FILTER HOLD DOWN
4	PULSE TUBE WITH ELBOW
5	FILTER CARTRIDGE





*** WARNING ***

PRIOR TO CARTRIDGE REMOVAL:

- -CUT AIR SUPPLY FEEDING COMPRESSED AIR HEADER
- -DRAIN ANY COMPRESSED AIR FROM HEADER
- -INSURE NO AIR OR MATERIAL IS BEING BLOWN INTO THE BIN THAT THE BIN VENT IS MOUNTED ON

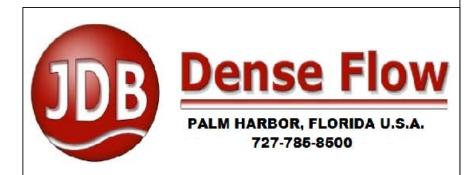
CARTRIDGE REMOVAL

- 1. REMOVE TOP V-CLAMP (ITEM 2)
- 2. REMOVE AIR DISCHARGE TOP (ITEM 1)
- 3. REMOVE AIR PULSE TUBES WITH ELBOW (ITEM 3)
- 4. REMOVE HOLD DOWN PLATE (ITEM 4)
- 5. REMOVE FILTER CARTRIDGES (ITEM 5)

CARTRIDGE INSTALLATION

- 1. INSERT NEW CARTRIDGES (ITEM 5)
- 2. INSTALL FILTER HOLD DOWN PLATE (ITEM 4)

 ** TIGHTEN FILTER HOLD DOWN NUTS IN A RANDOM
 PATTERN TO INSURE FILTER CARTRIDGE GASKETS
 COMPRESS EVENLY.
- 3. INSTALL PULSE TUBES WITH ELBOW (ITEM 3)
 **INSURE PULSE TUBE ELBOW IS ORIENTED 90 DEG.
 DIRECTLY DOWN THE CENTER OF THE FILTER
 CARTRIDGE.
- 4. INSTALL AIR DISCHARGE TOP (ITEM 1)
- 5. REPLACE TOP V-CLAMP (ITEM 2)



TITLE:

ROUND BIN VENT CARTRIDGE REMOVAL

DRAWN XXXX DATE 11/16/2016 DRAWING NO.

CHECKED XXXX SCALE 1:24

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